

Installation procedure for injecting two-part epoxy into pumpkin sleeves:

Description:

Epoxy is 100% solids, low viscosity epoxy resin especially formulated for maximum penetration into voids or porous surfaces. It is water tolerant and able to displace water from wet surfaces to form a strong bond. Our epoxy is NonHazmat for shipping without restrictions by air, sea or land. 2-4 hour cure time depending on temperature. Seal welded the ½" plugs.

Installation Procedure:

Step 1: Wear gloves and protective eye wear. Read MSDS!

Step 2: Drill 3/16" holes into sleeves to pour two-part epoxy resin.

Step 3: Pour .7 gallon of epoxy curing agent into the two-gallon container already partially filled with 1.3 gallons of epoxy base agent.

Step 4: Mix epoxy for 2 minutes using a Home Depot battery drill with a paint mixer drill bit.

Step 5: Pour mixed epoxy into the drilled-hole, to fill annulus.

Materials Needed:

- 1) .7 gallon of epoxy curing agent supplied in one-gallon container.
- 2) 1.3 gallon of epoxy base agent supplied in two-gallon container.
- 3) Home Depot style battery drill with paint mixer drill bit.
- 4) 3/16" drill bit to drill and access the space between sleeve and pipe.
- 5) You will need to wear protective gloves and glasses to handle epoxy.

